

Date: Friday, 12/21/2007 7:27:06 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 8" MIRROR	
Job Number	: 36506				
Estimate Number	: 10103				
P.O. Number	: N/A		Part Number	: D2011103	
This Issue	: 12/21/2007	S.O. No. : N/A	Drawing Number	: D2011 REV. F	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: F	
Previous Run	: 29690		Material	: N/A	
Written By	:		Due Date	: 1/10/2008	
Checked & Approved By	:		Qty:	50	Um: Each
Comment	: Est. J 04.09.15 Added Steps 5-7 KJ/JLM				

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5337

C 207/12/21

Velvac Mirror P/N: 708441

(50)

Possible supplier: UAP/NAPA

Material release note required

2.0 708441 MIRROR 8"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Mirror 8"

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

C 8/01/04 (00)

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C 08/01/04 (150)

5.0 D30153 Lock Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Locknut

Pick:

Qty Part Number Description Batch

1 D3015-3 Lock nut

B35479

AS 08/01/04 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/21/2007 7:27:06 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 8" MIRROR

Job Number: 36506

Part Number: D2011103

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD516 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch  
1 AN960JD516 Washer M104156

AS 08/01/04

(50)

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Discard Hardware & Install new hardware loosely

*AS 08/01/04*

*white*

2- Inject 3ml of *Black* Sikaflex adhesive per hole.

Qty Part Number Description Batch  
A/R Sikaflex-291 M105585  
Expiry date 07/2006

SA0

08/01/04

50

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*AS 08/01/04*

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: ST 227

*AS 08/01/04*

(50)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*AS 08/01/04*

Job Completion



*AS 08/01/09*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

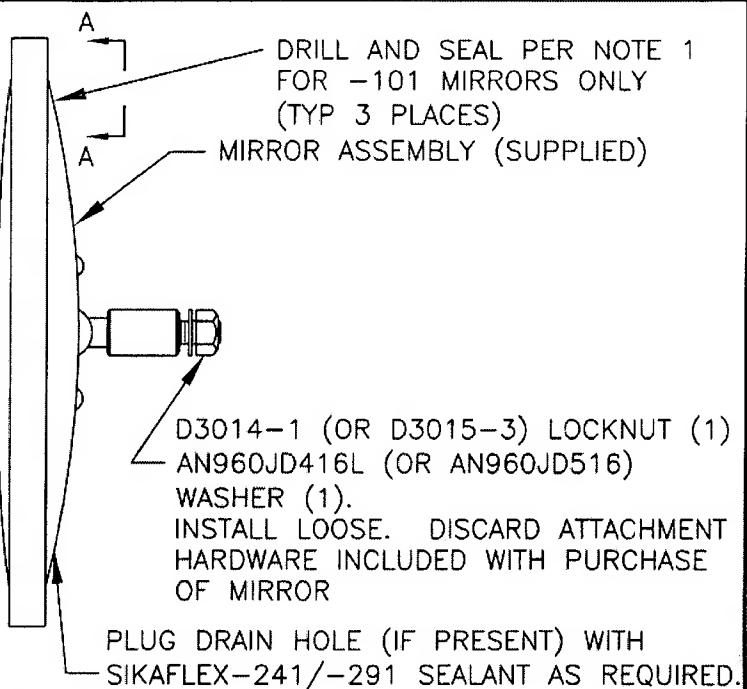
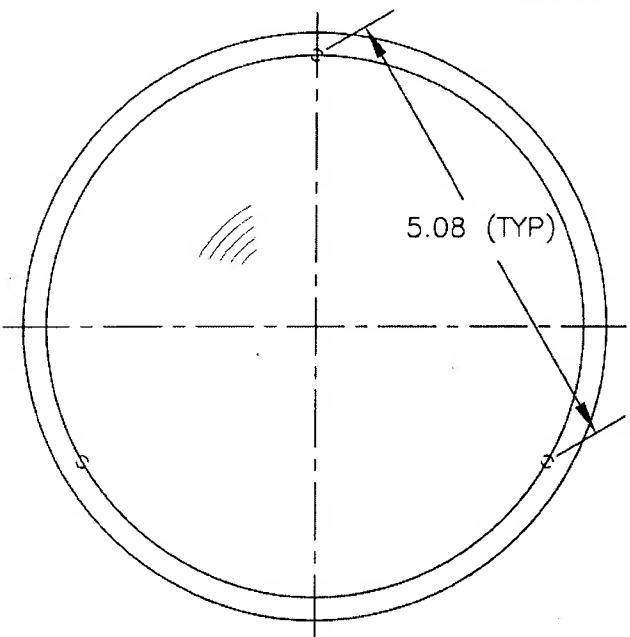
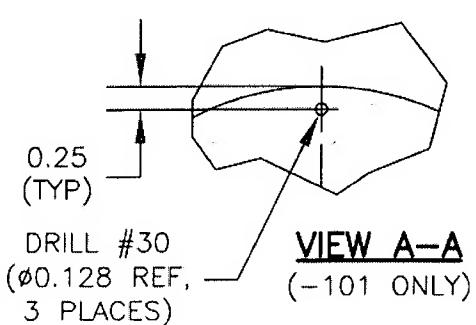
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



OF COPY ISSUED  
DATE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2011 REV. F SHEET 1 OF 1
DATE		TITLE MIRROR ASSEMBLY SCALE 1:2
04.09.10		



RELEASED  
04.09.10

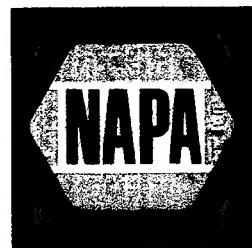
QTY -101	QTY -103	Part Number	Description
X		D2011-101	MIRROR ASSEMBLY 6"
	X	D2011-103	MIRROR ASSEMBLY 8"
1		28043	MIRROR 6" (GROTE)
	1	708441	MIRROR 8" (VELVAC)
1		D3014-1	LOCKNUT
1		AN960JD416L	WASHER
	1	D3015-3	LOCKNUT
	1	AN960JD516	WASHER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 36506

NOTES:

- 1) ON -101 MIRRORS ONLY, DRILL QTY(3) Ø0.128 HOLES (REF) AS SHOWN AND INJECT SIKAFLEX-241/-291 SEALANT TO ENSURE MIRROR ADHERES TO HOUSING. TEST ASSEMBLY TO 50 LBS AFTER 24 HOURS.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



WIKESBURY AUTO PARTS INC 5580GST#: 861597B96RT0001  
4 MAIN STREET WEST  
WIKESBURY, ONT K6A 2J2  
T:632-8575 F/X: 632-1539

DANGEROUS GOODS PERMIT  
EXPIRY DATE:

EMERGENCY TELEPHONE NUMBER 24 HOURS  
CANUTEC 613-996-6666

ACCT #	SOLD TO		DATE	TIME	STORE #	EMP #	INVOICE NO.
12502	DAIRY AEROSPACE LTD		1/03/08	13:43	060004074	21	185786
SR #	1270 ABERDEEN STREET						PURCHASE ORDER # ATTENTION
	WIKESBURY, ONTARIO						00005337
	K6A 1K7						TAX EXEMPTION: 6122-5207
AD							TERMS: NET 30 DAYS CHARGE SALE
							DELIVERY:
PART NUMBER	LN	DESCRIPTION	QUANTITY	PRICE	NET	TOTAL	
12541	GRO	CONVE. MIRROR	50.00	23.950	1197.50	1197.50	T15

En Attente

REFUNDED BY

Subtotal

1197.50

55.26

Tax 5% GST ONLY

0.00

Tax 0%

APPROVED BY

*Conway Saw*

SIGNATURE  
ALL GOODS RETURNED MUST BE ACCOMPANIED BY THIS INVOICE

TOTAL ----- CHARGE SALE 1197.50